

**Work Order ID 60440**

Wednesday, July 07, 2010 3:00:17 PM

Page 1

Item ID: DSI 9428-011

Accept

Setup Start

Revision ID:

Stop

Item Name: Cable Connection Guard

Start Date: 7/8/2010 Start Qty: 2.00

Cust Item ID:

Required Date: 7/22/2010 Req'd Qty: 2.00

Customer:

Reference:

Approvals:

Process Plan: *mf*Date: *10-7-7* Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

Draw Nbr

Revision Nbr

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile &amp; type labels per PPP DSI 9428-011

CHG 001

*Sobalzi**H for BG 10/07/10*

110

0.00



Pick Kit

Packaging

Memo

0.00

Packaging

*10-7-20 sl @*

120

0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

*Sobalzi**(12)*

W/O:			WORK ORDER CHANGES					
DATE	STEP		PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:			WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP		Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
				Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

# Work Order ID 60440

Wednesday, July 07, 2010 3:00:17 PM



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Item ID: DSI 9428-011

Accept



Setup Start



Revision ID:

Item Name: Cable Connection Guard

Stop



Start Date: 7/8/2010 Start Qty: 2.00



Cust Item ID:

Required Date: 7/22/2010 Req'd Qty: 2.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

130



Packaging

Packaging

0.00

Memo

0.00

Identify and pack for shipping as per PPP DSI 9428-011 Location: \_\_\_\_\_ □ PPP Rev: DRAFT

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

10/10/21 ②

10/07/22 ⑧

mf  
10-7-21

W/O:		WORK ORDER CHANGES						
DATE	STEP		PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP		Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
				Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

Wednesday, July 07, 2010 3:00:16 PM

Page 1

Work Order ID: 60440



Parent Item: DSI 9428-011



Parent Item Name: Cable Connection Guard

Start Date: 7/8/2010

Required Date: 7/22/2010

Start Qty: 2.00

Required Qty: 2.00

## Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D3863-1

Manufactured

No

Each

45.0000

1

2

TUBE

Location

Loc Qty

Loc Code

ST416

45

44876

45

2

W/O:			WORK ORDER CHANGES					
DATE	STEP		PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:			WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP		Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
				Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS IIN-D407-627 REV. D AND  
INSTRUCTIONS FOR CONTINUED AIRWORTHINESS  
ICA-D407-627 REV. 1 & ICA-D407-663 REV 0

REF:  
TCCA STC SH00-28  
TCCA STC SH98-57  
FAA STC SR01246NY  
FAA STC SR01364NY

REFERENCE ONLY

THE PURPOSE OF THIS DSI IS TO PROTECT THE MANUAL CARGO RELEASE CABLE ON AIRCRAFT EQUIPPED WITH A CARGO HOOK AND THE D407-627-013 HELI-UTILITY POD OR D407-663-011 HELI-UTILITY BASKET.

THE DSI 9428-011 CABLE CONNECTION GUARD KIT HAS BEEN INCORPORATED INTO D407-663-011 HELI-UTILITY BASKET KITS AT CHG 003 AND SUBSEQUENT AND D407-627-013 HELI-UTILITY POD KITS AT CHG 005 AND SUBSEQUENT. OPERATORS WHO HAVE D407-663-011 HELI-UTILITY BASKET KIT CHG 002 AND EARLIER OR D407-627-013 HELI-UTILITY POD KIT CHG 004 AND EARLIER MAY ORDER THE DSI 9428-011 CABLE CONNECTION GUARD KIT.

THE DSI 9428-011 CABLE CONNECTION GUARD KIT INCLUDES QTY (1) D3863-1 GUIDE. THE D3863-1 GUIDE IS TO BE INSTALLED OVER THE MANUAL CARGO HOOK RELEASE CABLE WHERE IT PASSES THE CENTER OF THE D2796 SUPPORT ARM OF THE BASKET/POD. THE D3863-1 GUIDE IS INTENDED TO PREVENT THE MANUAL RELEASE CABLE CONNECTION FROM BEING CAUGHT ON THE EDGE OF THE HOLE IN THE D2796 SUPPORT ARM SHOULD A MIS-ALIGNMENT EXIST.

THE DSI 9428-011 CABLE CONNECTION GUARD MAY BE INSTALLED AFTER THE D2796 SUPPORT ARM HAS BEEN INSTALLED AS FOLLOWS:

- 1) DISCONNECT THE MANUAL RELEASE CABLE AT THE CONNECTION POINT UNDER THE BELLY OF THE HELICOPTER.
- 2) SLIDE THE D3863-1 GUIDE OVER THE CABLE.
- 3) RECONNECT THE CABLE.
- 4) POSITION THE D3863-1 GUIDE SO THAT IT IS CENTERED ON THE MANUAL RELEASE CABLE CONNECTION.

SEE FIGURE 1 FOR DETAILS.

## PARTS LIST





ITEM	QTY -011	PART NUMBER	DESCRIPTION
1	X	DSI 9428-011	CABLE CONNECTION GUARD KIT
5	1	D3863-1	GUIDE

CANADA  
DEPARTMENT OF TRANSPORT  
AIRCRAFT CERTIFICATION  
BRANCH  
DAO # 01-O-01

APPROVED

BY:   
D. SHEPHERD (DE # 02)

DATE: 08.12.01  
CERT. NO.: SH00-28/SH98-57  
ISSUE NO.: 1 / 2

A	NEW ISSUE	08.12.01
REV	DESCRIPTION	BY DATE
DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN		
CHECKED	ASS	DRAWING NO. REV. A
MFG. APPR.	N/A	DSI 9428 SHEET 1 OF 2
APPROVED		TITLE SCALE
DE APPR.		CABLE CONNECTION GUARD NTS
DATE	08.12.01	

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